

Work Order ID 63804



Page 1

Monday, November 15, 2010 8:34:24 AM

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 11/15/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 11/22/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

N

Date:

10/11/15

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-616	E								
100		0.00							
DC									
Document Control	Memo	0.00							
	Photocopy bluefile and create labels per PPP D350-616-015								
	CHG002								
110	Pick Kit	0.00							
Packaging									
Packaging	Memo	0.00							
120	QC4- 100% Inspect kits for completeness	0.00							
QC									
Quality Control	Memo	0.00							

8/10/130

10/11/29 S

8/10/130

(u)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Monday, November 15, 2010 8:34:24 AM

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 11/15/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 11/22/2010 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-616-015

Location: 3/CPPP Rev: C

12/1/30 SL (D)

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

CK 10/12/01 (J)
C21011130

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Picklist Print

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Work Order ID: 63804

Parent Item: D350-616-015

Parent Item Name: Decl. Plate



Start Date: 11/15/2010

Required Date: 11/22/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN960JD10 Washer	NAS1149D0363J	Purchased	No			110	Each	8.0000	10	10			
---------------------	---------------	-----------	----	--	--	-----	------	--------	----	----	--	--	--

Location Loc Qty Loc Code

ST	6	
107715	6	
ST335	2	
105792	2	

D2344 Litter Deck Plate, 350		Manufactured	No			110	Each	4.0000	1	1			
---------------------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Location Loc Qty Loc Code

ST224	4	
62816	4	

D2348 Wearplate		Manufactured	No			110	Each	15.0000	4	4			
--------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location Loc Qty Loc Code

ST011	15	
58425	1	
62714	14	

M115622 10/11/30

10/11/30

10/11/30

✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 2

Work Order ID: 63804

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Star. Date: 11/15/2010

Required Date: 11/22/2010

Start Qty: 1.00

Required Qty: 1.00

D2353

Manufactured No

110

Each

17.0000

1



Stiffener

Location

Loc Qty

Loc Code

ST224

17

58426

17

D2364

Manufactured No

110

Each

3.0000

1



Deck Plate, Fwd 350 Litt

Location

Loc Qty

Loc Code

ST225

3

57749

1

62817

2

D2365

Manufactured No

110

Each

14.0000

2



Wearplate

Location

Loc Qty

Loc Code

ST012

14

57750

14

D2369-1

Manufactured No

110

Each

2.0000

1



Deck Plate Locator Brackets

Location

Loc Qty

Loc Code

ST241B

2

62818

2

D2369-3

Manufactured No

110

Each

3.0000

1



Deck Plate Locator Brackets

Location

Loc Qty

Loc Code

ST241B

3

62819

3

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Shop Packet Print

Page 2

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Page 3

Work Order ID: 63804

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 11/15/2010

Required Date: 11/22/2010

Start Qty: 1.00

Required Qty: 1.00

D3494-1

Manufactured No

110

Each

7.0000

1



Stub Cover



10/11/30

SP

Location

Loc Qty

Loc Code

ST224

7

61657

7

MS20426AD4-5

Purchased

No

110

Each

5,781.000

25



Rivet



25
10/11/30

SP

Location

Loc Qty

Loc Code

ST317

5781

6733

799

6874

4982

25

MS20426AD4-6

Purchased

No

110

Each

2,499.000

25



Rivet



25
10/11/30

SP

Location

Loc Qty

Loc Code

ST317

2499

110139

2499

25

MS20426AD5-7

Purchased

No

110

Each

1,253.000

6



Rivet



6
10/11/30

SP

Location

Loc Qty

Loc Code

ST317

1253

101340

1025

7681

228

6

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Work Order ID: 63804

Parent Item: D350-616-015

Parent Item Name: Deck Plate



Start Date: 11/15/2010

Required Date: 11/22/2010

Start Qty: 1.00

Required Qty: 1.00

MS20426AD5-8

Purchased

No

110

Each

1,355.000

6



Rivet

Location

Loc Qty

Loc Code

ST317

1355

4533

1355

110

Each

213.0000

15

MS20601-AD4W2

Purchased

No



Rivet

Location

Loc Qty

Loc Code

ST322

213

114945

213

110

Each

3,733.000

30

MS20601-AD4W3

Purchased

No



Rivet

Location

Loc Qty

Loc Code

ST321

3733

114538

3733

110

Each

1,783.000

6

MS21042L3

Purchased

No



Nut

Location

Loc Qty

Loc Code

ST300

1783

114784

783

115835

1000

6 10/11/30

6 15 10/11/30

30 30 10/11/30

30 6 10/11/30

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Shop Packet Print

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Work Order ID: 63804

Parent Item: D350-616-015

Parent Item Name: Deck Plate



Start Date: 11/15/2010

Required Date: 11/22/2010

Start Qty: 1.00

Required Qty: 1.00

MS24693-C273

Purchased

No

110

Each

199.0000

6



Screw

Location

Loc Qty

Loc Code

ST310

199

108246

5

114752

194

MS24693-C48

Purchased

No

110

Each

66.0000

22



Screw

Location

Loc Qty

Loc Code

ST309

66

115905

66

MS35207-264

Purchased

No

110

Each

45.0000

4



Screw

Location

Loc Qty

Loc Code

ST295

45

109031

2

115300

43

10/1/30 SP

10/1/30 SP

10/1/09 SP

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	